

## Material: ASTM A757 Grade B3N B3Q

**Standard Specification for Steel Castings, Ferritic and Martensitic, for Pressure-Containing and Other Applications, for Low-Temperature Service**

**Group:** Ferrous Mild Steel Alloys

**Sub Group:** ASTM A757 Grade B3N B3Q Ferritic and Martensitic Steel Castings for Pressure-Containing and Low-Temperature Service

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.	Normalizing or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	0.400 max.		
Nickel	Ni %	3.000 - 4.000		
Molybdenum	Mo %	0.250 max.		
Vanadium	V %	0.030 max.		
Copper	Cu %	0.500 max.		
Other	%	1.000 max.	<b>Mechanical Properties</b> Tensile Strength in Mpa 485 min. Yield Strength in Mpa 275 min. Elongation in % 24 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule 20 J @ -101°C	
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
BL 2	BS	British	Casting
GS-10 Ni 14	DIN	Germany	Casting
G 9 Ni 14	EN	European Union	Casting
SCPL 31	JIS	Japan	Casting
Ao 10 Ni 14	MSZ	Hungary	Casting
G9Ni14	UNI	Italy	Steel
J31550	UNS	USA	Casting

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Customer Care: +91-99090 45075 Email: [info@icastllp.com](mailto:info@icastllp.com)